

# X\_Butyl<sup>®</sup> BB 2040

## Product Description

A non-staining, brominated isobutylene-isoprene copolymer with medium Mooney viscosity

## Supply Form

Off-white bales

## Raw Material Properties

Property	Nominal Value	Unit	Test Method
Mooney Viscosity ML (1+8) 125°C	39 ± 4	MU	ISO 289 / ASTM D 1646
Volatile Matter	max. 0.7	wt %	ISO 248 / ASTM D 5668
Total Ash	max. 0.7	wt %	ISO 247 / ASTM D 5667
Bromine Content	1.8 ± 0.20	wt %	(*)
Antioxidant non-staining	min. 0.03	wt %	(*)
Stabilizer	1.3 ± 0.3	wt %	(*)

(\*) standard test method available on request

## Other Product Features

Property	Typical Value		
Density	0.93	g/cm <sup>3</sup>	
Cure Characteristics	Rotorless cure meter conditions: 160°C, 1° arc, 1.7 Hz die oscillation, 30 min running time, no preheat		
	ML	4.9 ± 0.8 dNm	ISO 6502 / ASTM D 5289
	MH	13.4 ± 2.2 dNm	ISO 6502 / ASTM D 5289
	ts1	2.7 min.	ISO 6502 / ASTM D 5289
	tc90	8.6 ± 2.2 min.	ISO 6502 / ASTM D 5289
Test Formulation	MIM mixed compound: according to ISO 7663 / ASTM D 3958		
	X_Butyl <sup>™</sup> BB 2040	(phr)	100
	IRB #8 black		40
	NBS Stearic acid		1
	NBS Zinc oxide		5

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<b>Packaging</b>	34 kg bales in dispersible EVA film (Melting point max. 108°C, ASTM D3418 or Vicat softening point max. 80°C, ISO 306/ASTM D 1525) or strippable PE film (Melting point max. 105°C, ASTM D 3418); pallets of 30 bales (1020 kgs) and 36 bales (1224 kgs)
<b>Storage Life/Conditions</b>	2 years from date of production at temperatures not exceeding 35°C and protected against sunlight.
<b>Product Safety</b>	Relevant safety data and references as well as the possibly necessary warning labels can be found in the corresponding safety data sheet, which is available on <a href="http://www.butyl.com">http:// www.butyl.com</a> .

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

**Health and Safety Information:** Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling the ARLANXEO products mentioned in this publication. For materials mentioned which are not ARLANXEO products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be followed. Before working with any of these products, you must read and become familiar with the available information on their hazards, proper use and handling. This cannot be overemphasized. Information is available in several forms, e.g., *material safety data sheets, product information and product labels*. Consult your ARLANXEO representative for further information.

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